
Ordering information

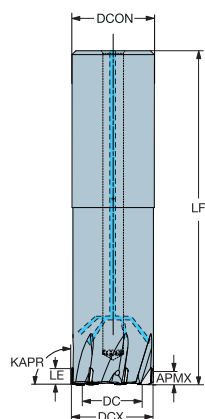
Sandvik Coromant M5F90 Face milling cutter

Sandvik Coromant M5F90 Face milling cutter for non-ferrous materials

Metric version

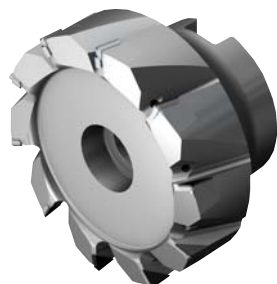


KAPR 90°

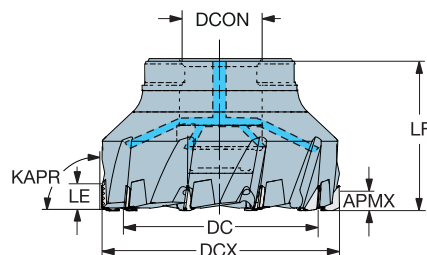


Cylindrical shank - Internal coolant supply

							N Dimensions, mm							
DC	CZC _{MS}	APMX	LE	CNSC	Ordering code	CD05	DCON	DCX	LF	KG	RPMX	CICT	fn max (mm/rev)	
20.0	25	4.0	6	1	6	5F90-025A25-H	★	25.0	25.0	120.0	0.387	20000	6	1.0
25.0	32	4.0	6	1	7	5F90-032A32-H	★	32.0	32.0	130.0	0.728	20000	7	1.5
33.0	32	4.0	6	1	9	5F90-040A32-H	★	32.0	40.0	130.0	0.787	20000	9	1.5



KAPR 90°



Arbor - Internal coolant supply

							N Dimensions, mm							
DC	CZC _{MS}	APMX	LE	CNSC	Ordering code	CD05	DCON	DCX	LF	KG	RPMX	CICT	fn max (mm/rev)	
33.0	16	4.0	6	1	9	5F90-040Q16-H	★	16.0	40.0	40.0	0.254	20000	9	1.5
43.0	22	4.0	6	1	10	5F90-050Q22-M	★	22.0	50.0	40.0	0.364	20000	10	1.5
56.0	22	4.0	6	1	10	5F90-063Q22-M	★	22.0	63.0	40.0	0.555	20000	10	1.5
73.0	27	4.0	6	1	10	5F90-080Q27-L	★	27.0	80.0	50.0	1.279	20000	10	1.5

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