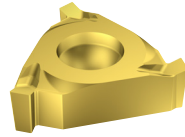


T-Max U-Lock® inserts for threading tailor made offer (metric)

Tailor Made

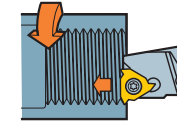


- Available in CAPP family: I405
- Available with insert size: 11



Application type

Internal

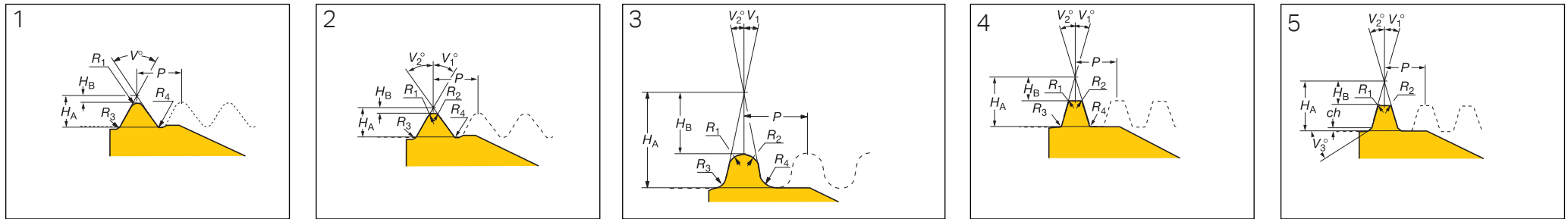


Insert size, mm

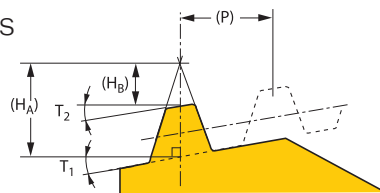
11



Profile options



Taper angles



Crest form

Full profile = A-type



V-profile = N-type

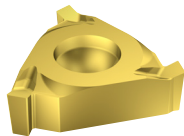


Application types	External/Internal	Profile options	1–5, see above	Insert size	11
R/L	R = right hand/L = left hand	Pitch	Expressed in – mm or t.p.i	P mm	0.5-2
Insert size	Internal – 11 mm	Taper angles	T_1, T_2 , see above	P t.p.i	50.8-12.7
Insert grades	H10F, GC1020, GC1025, GC4125	Crest forms	Full profile – A-type, V-profile – N-type		
		Dimensions	Angles, radius, thread depths		
		Profile angle: $V = 10-99^\circ, V_1/V_2 = 5-60^\circ, V_3 = 0.5-75^\circ$			
		Profile radius: $R_1/R_2 \text{ min} = 0.05 \text{ mm}, R_3/R_4 \text{ min} = 0.1 \text{ mm}$			

T-Max U-Lock® inserts for threading tailor made offer (inch)

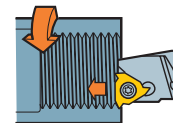
Tailor Made

- Available in CAPP family: I405
- Available with insert size: 11



Application types

Internal

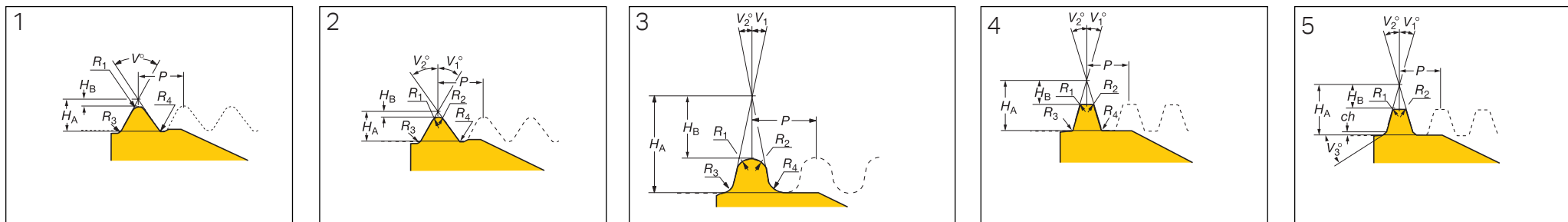


Insert size, mm

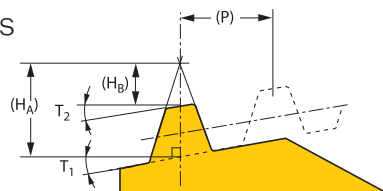
11



Profile options



Taper angles



Crest form

Full profile = A-type



V-profile = N-type



Application types	External/Internal	Profile options	1–5, see above	Insert size	11
R/L	R = right hand/L = left hand	Pitch	Expressed in – mm or t.p.i	P mm	0.5-2
Insert size	Internal – 11 mm	Taper angles	T_1 , T_2 , see above	P t.p.i	50.8-12.7
Insert grades	H10F, GC1020, GC1025, GC4125	Crest forms	Full profile – A-type, V-profile – N-type		
		Dimensions	Angles, radius, thread depths		
		Profile angle: $V = 10-99^\circ$, $V_1/V_2 = 5-60^\circ$, $V_3 = 0.5-75^\circ$			
		Profile radius: R_1/R_2 min = 0.0020 inch, R_3/R_4 min = 0.0039 inch			