
**CoroMill® 316**

$$a_e \leq 1.0 \times DC$$

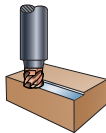
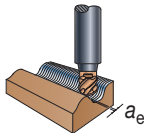
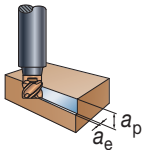
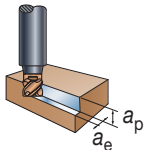
$$a_p \leq 0.5 \times DC$$

$$a_e \leq 0.3 \times DC$$

$$a_p \leq 0.5 \times DC$$

$$a_e \leq 0.05 \times DC$$

ISO	MC	CMC	HB	$v_c$ m/min	$v_c$ feet/min	$v_c$ m/min	$v_c$ feet/min	$v_c$ m/min	$v_c$ feet/min
<b>P</b>	P1.1.Z.AN	01.1	125	190	625	280	920	630	2065
	P1.2.Z.AN	01.2	150	170	560	255	835	580	1905
	P1.3.Z.AN	01.4	210	150	490	225	740	510	1675
	P2.1.Z.AN	02.1	175	165	540	245	805	555	1820
	P2.5.Z.HT	02.2	300	100	330	150	490	340	1115
	P3.0.Z.AN	03.11	200	170	560	250	820	570	1870
	P3.0.Z.HT	03.22	380	80	260	120	395	280	920
<b>M</b>	P5.0.Z.AN	05.11	200	70	230	110	360	240	785
	M1.0.Z.AQ	05.21	200	55	180	85	280	190	625
	M3.1.Z.AQ	05.51	230	45	150	70	230	155	510
<b>K</b>		07.1	130	120	395	180	590	395	1295
	K2.1.C.UT	08.1	180	130	425	190	625	420	1380
	K2.2.C.UT	08.2	245	110	360	160	525	360	1180
	K3.1.C.UT	09.2	250	105	345	155	510	350	1150
<b>N</b>	N1.3.C.AG	30.22	90	1000	3280	1100	3610	1300	4265
<b>S</b>	S2.0.Z.AG	20.22	350	25	80	35	115	80	260
	S4.3.Z.AG	23.22	350	40	130	80	260	150	490



High feed

CoroMill® 316

$$a_e \leq 1.0 \times DC$$

$$a_p \leq 0.5 \times DC$$

$$a_e \leq 0.3 \times DC$$

$$a_p \leq 0.5 \times DC$$

$$a_e \leq 0.05 \times DC$$

\*316-\*\*H\*\*50-\*\*\*\*P

DC mm	DC inch	$f_z$ mm	$f_z$ inch	$f_z$ mm	$f_z$ inch	$f_z$ mm	$f_z$ inch	$f_z$ mm	$f_z$ inch
10	.375	0.045	.0018	0.07	.0028	0.12	.0047	0.25	.0098
12	.500	0.055	.0022	0.085	.0033	0.14	.0055	0.3	.0118
16	.625	0.065	.0026	0.11	.0043	0.16	.0063	0.4	.0157
20	.750	0.08	.0031	0.13	.0051	0.18	.0071	0.5	.0197
25	1.000	0.1	.0039	0.16	.0063	0.2	.0079	0.6	.0236