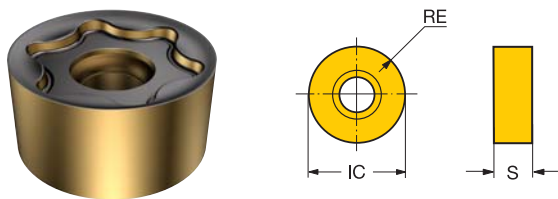


Ordering information

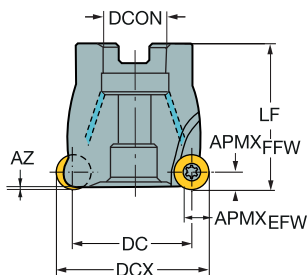
M612 Face milling cutter

M612 Face milling cutter for stainless steel



Insert

		RE		Ordering code		P	M	Dimensions, mm, inch	
		RE		Ordering code		GC4340	GC530T	IC	S
Medium	MM	12	6.0	612N-1260E-MM	*	*	12.0	6.0	
			.236				.472	.236	



Cutter

										Dimensions, mm						
DC	CZC _{MS}	APM _{EFW}	APM _{FFW}	RMPX	AZ	CNSC		Ordering code	DCON	ISO	DCX	LF	NM	KG	CICT	
38.0	12	22	6.0	3.0	0	0	1	6	612-050Q22-12HX	22.0	A	50.0	40.0	3.5	0.228	6
1.496			.236	.118						.866		1.969	1.575			
51.0	12	22	6.0	3.0	0	0	1	8	612-063Q22-12HX	22.0	A	63.0	50.0	3.5	0.455	8
2.008			.236	.118						.866		2.480	1.969			
68.0	12	27	6.0	3.0	0	0	1	8	612-080Q27-12M	27.0	A	80.0	50.0	3.5	0.907	8
2.677			.236	.118						1.063		3.150	1.969			
88.0	12	32	6.0	3.0	0	0	1	10	612-100Q32-12M	32.0	A	100.0	50.0	3.5	1.260	10
3.465			.236	.118						1.260		3.937	1.969			

Spare parts				
Key	Shim screw	Shim	Screwdriver	Screw
5680 010-01	5512 090-09	5322 174-01	5680 084-05	5513 020-12

Head office:
AB Sandvik Coromant
SE-811 81 Sandviken, Sweden
E-mail: info.coromant@sandvik.com
www.sandvik.coromant.com

C-1040:221 en-GB © AB Sandvik Coromant 2020

