
Ordering information

Sandvik Coromant M5Q90 Square shoulder milling cutter

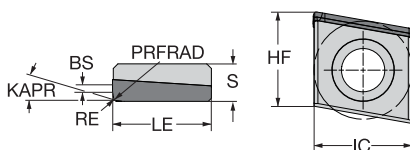
Sandvik Coromant M5Q90 Square shoulder milling cutter for non-ferrous materials

Cutter bodies



Cutter bodies can be ordered to customer specifications. For more information, and how to order cutter bodies, please contact your local Sandvik Coromant sales representative.

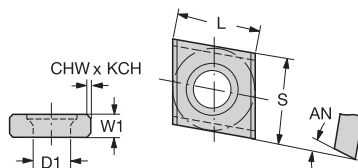
Inserts



		N	Dimensions, mm							
RE	Ordering code	CD10	KAPR	PRFRAD	LE	S	BS	HF	IC	
12	5Q90-1205H-ZR12-NR	★	108.5°	0.4	12	4.86	1.2	12	12.7	
0.8	5Q90-1205H-PR12-NR	★			12	4.86	1.2	12	12.7	

Tightening torque: 5.0 Nm (3.69 ft.lb)

Protective row inserts



		N	Dimensions, mm				
CHW	KCH	H13A	D1	L	S	W1	AN
09	0.7 45°	★	4.1	9.67	9.52	3.97	15°
12	0.7 45°	★	5.6	12.9	12.7	4.76	15°

Tightening torque:

009370R8: 2.5 Nm (1.84 ft.lb)

009370R9: 5.0 Nm (3.69 ft.lb)

Spare parts

Spare parts									
Screw PCD / CW09	Screw CW08	Screw adjust device	Adjust device	Screw cover	Bit PCD / CW09 IP20	Bit CW08 IP10	Torque Key (IP20)	Torque Key (IP20)	Key Adjust Device
5513 016-01	416.1-833	5513 014-02	5513 014-021	3213 010-256	5680 084-07	5680 084-06	5680 105-06	5680 100-02	5680 043-13

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