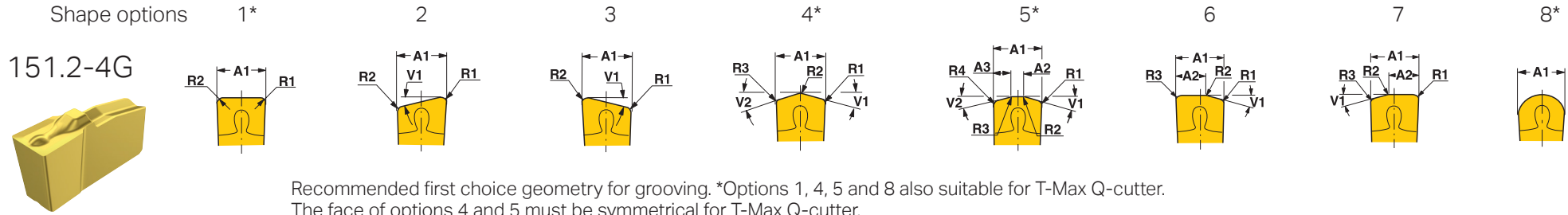


T-Max Q-Cut® inserts — geometries 3G, 4G and 6G tailor made offer (metric)

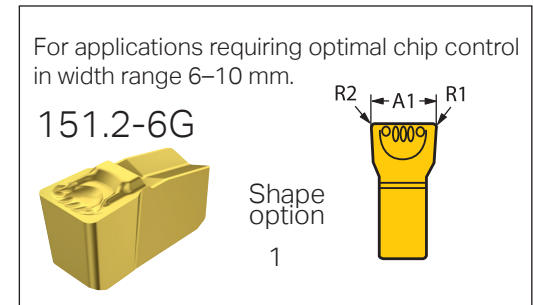
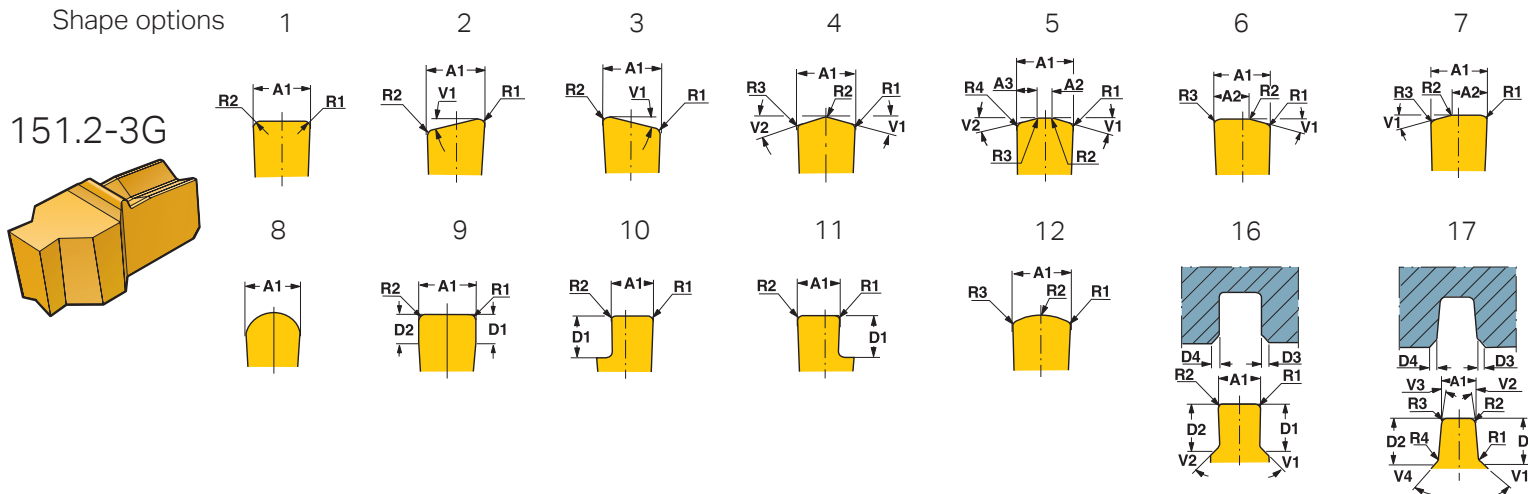
Tailor Made

SANDVIK
Coromant

- Available in CAPP family: I235
- Available with insert widths: 1.9-11.0 mm



Alternative when shapes required lie outside Tailor Made range of -4G.

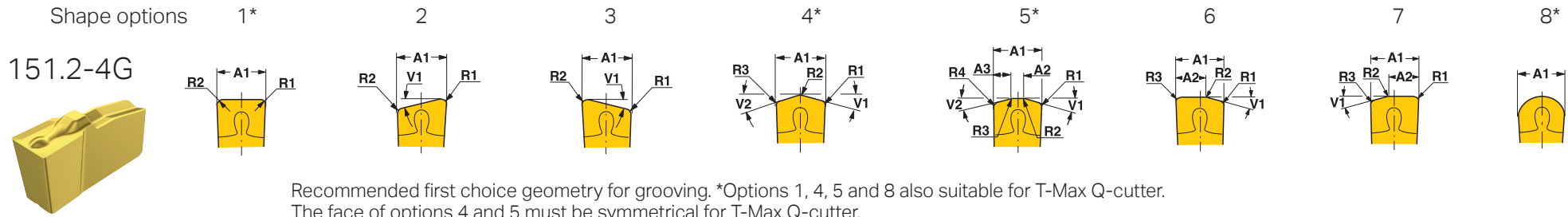


Insert seat size	20, 25, 30, 40, 50, 60, 80	A1, A2, A3 R1, R2, R3, R4	Insert width 1,9–11,0 mm Insert radius R1/R2/R3/R4 Insert radius R1/R2 – 6G; = 0,2–2,0 mm
Insert grade	3G – GC1125, GC235, H13A, H10F 4G – GC1125, GC235, CT525, H10A, H13A, H10F 6G – GC1145, GC235	D1, D2, D3, D4 V1, V2, V3, V4	length D1/D2/D3/D4 angle V1/V2/V3/V4
ER	ER-treatment – S = Small, L = Large or R = Recommended	Negative land Tolerance	T-Max Q-Cutter – 10° A1 Tolerance (± 0,02 mm — ± 0,1 mm)

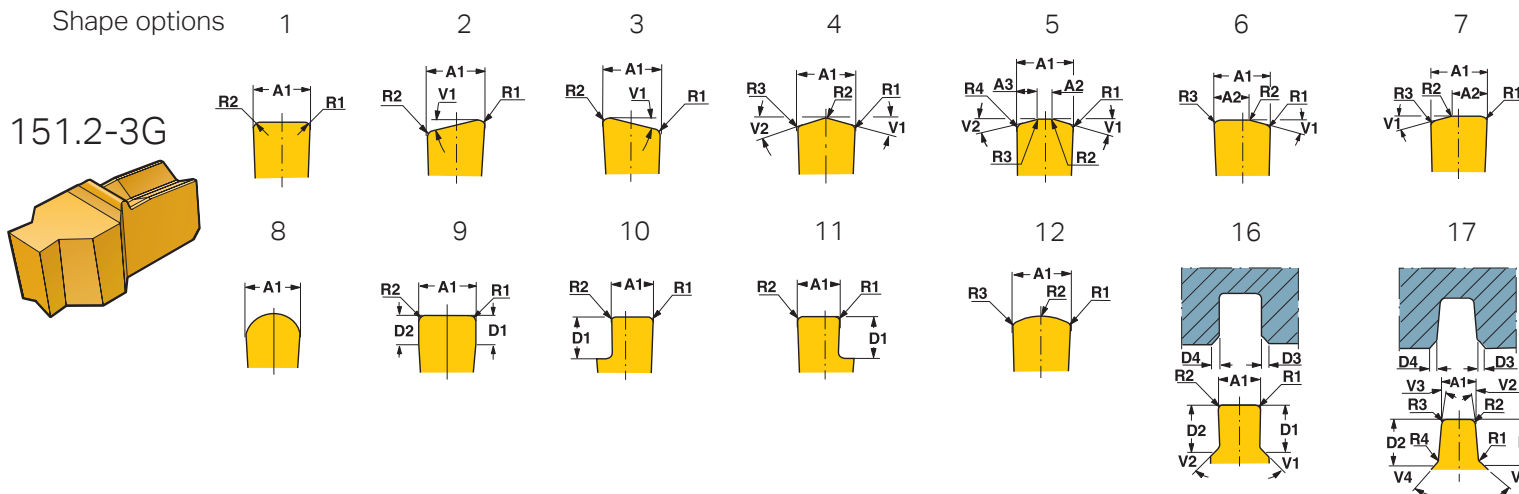
T-Max Q-Cut® inserts — geometries 3G, 4G and 6G tailor made offer (inch)



- Available in CAPP family: I235
- Available with insert widths: 0.075-0.433 inch



Alternative when shapes required lie outside Tailor Made range of -4G.



For applications requiring optimal chip control in width range 6–10 mm.

151.2-6G

Shape option 1

Insert seat size	20, 25, 30, 40, 50, 60, 80	A1, A2, A3 R1, R2, R3, R4	Insert width 0.075–0.433 inch Insert radius R1/R2/R3/R4
Insert grade	3G – GC1125, GC235, H13A, H10F 4G – GC1125, GC235, CT525, H10A, H13A, H10F 6G – GC1145, GC235	D1, D2, D3, D4 V1, V2, V3, V4	Insert radius R1/R2 – 6G; = 0.0079–0.0787 inch length D1/D2/D3/D4 angle V1/V2/V3/V4
ER	ER-treatment – S = Small, L = Large or R = Recommended	Negative land Tolerance	T-Max Q-Cutter – 10° A1 Tolerance (± 0.0008 inch – ± 0.0039 inch)