

B683

Cylinder boring – semi-finishing

B683 is designed and developed for semi-finishing in cylinder boring operations.

The solution produces excellent roundness and cylindricity, allowing for a smooth finishing operation due to the integrated Silent Tools™ damped adapter.



Silent Tools™ damper

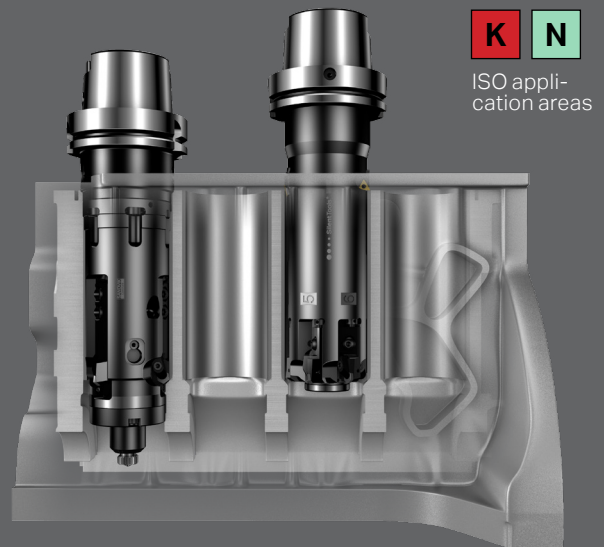
The damper inside the Silent Tools™ adapter helps provide excellent hole geometry and outstanding surface quality.

Solution for semi-finishing

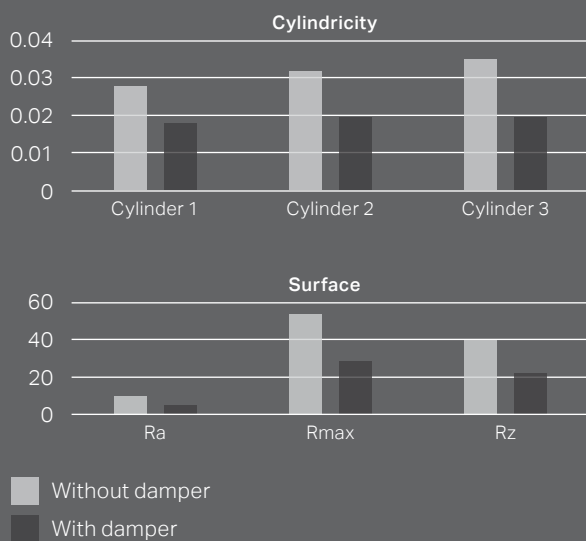
- Semi-finishing operations while retaining the required high level of quality in roundness and cylindricity
- Provides an excellent foundation for a successful finishing operation
- Machine types: unit centers and transfer lines

Application

- Cast iron cylinder blocks
- Cast iron cylinder liners and sleeves casted in aluminum blocks
- All cylinder liner operations



Comparison between conventional tool and Silent Tools™ solution



- Tests have been performed with and without Silent Tools™
- Quality surface, cylindricity and roundness were significantly better with Silent Tools™

- v_c : 800 m/min (2,625 ft/min)
- f_z : 0.15 mm/z (0.0059 in/z)
- v_f : 2,557 mm/min (100.669 in/min)
- Insert: engineered CBN insert

For more information, contact your local Sandvik Coromant representative, or visit www.sandvik.coromant.com

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