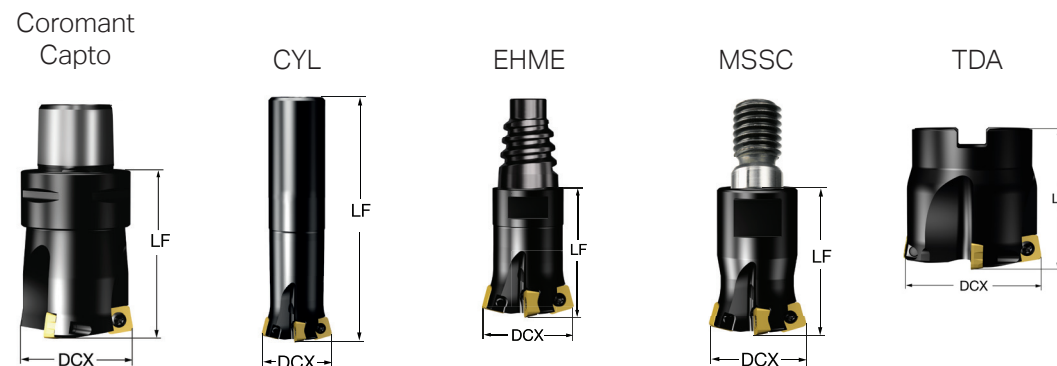


CoroMill® 415 high feed cutter body tailor made offer (metric)

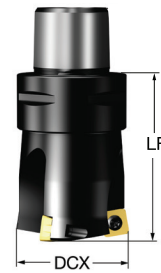
Tailor Made

SANDVIK
Coromant

- Available in CAPP family: M208
- Available with insert sizes: IC05, IC07
- Diameter range considering DCX: 13 – 70 mm
- Range of Tool diameter & functional length are available with increments of 0.1 mm.
- Only right hand and Even pitch option available with variable number of inserts (ZN).
- 3 Coolant options available depending upon the cutter diameter & adaptor size.
 - o No coolant (N)
 - o Regular coolant (R)
 - o High pressure coolant (H)



Insert size (iC)	Adaptor	Adaptor size	Tool diameter (DCX)	ZN	Functional length (LF)	Coolant option
IC05	Coromant Capto	C3	32–40	5–8	40–78	up to Ø 49: - N / R / H Rest: - N / R
		C4	40–54	6–9	45–163	
	CYL	12	13–16	2–3	65–140	N / R
		16	16–20	2–5	80–200	
		20	20–25	3–6	100–200	
		25	25–32	4–7	125–250	
		32	32–40	5–8	135–250	
	EHME	12	13–16	2–3	25	N / R
		16	16–20	2–5	30	
		20	20–25	3–6	32	
		25	25–32	4–7	35	
	MSSC	8	13	2	25	N / R
		8	16	2–3	25	
		10	20	3–5	30	
		12	25	4–6	35	
	TDA	16	40–54	6–9	40	N / R / H

Coromant
Capto

CYL



EHME



MSSC



TDA



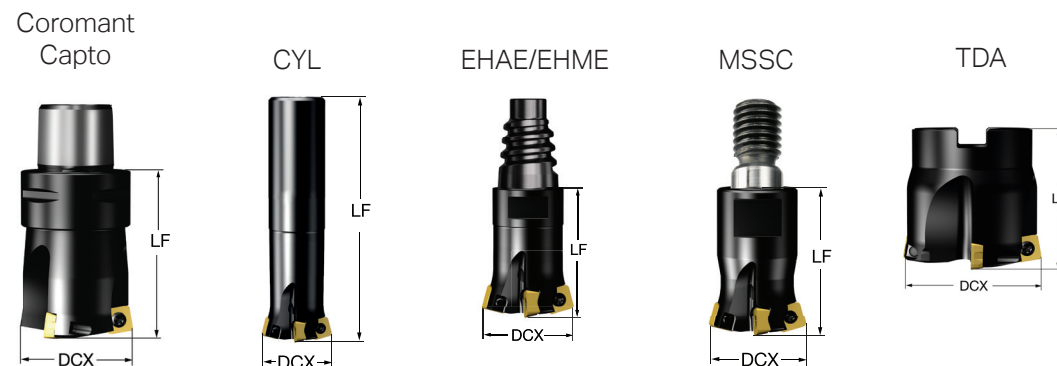
Insert size (iC)	Adaptor	Adaptor size	Tool diameter (DCX)	ZN	Functional length (LF)	Coolant option
IC07	Coromant Capto	C3	32	3-7	40-78	N / R / H
		C4	40-54	5-8	45-163	up to Ø 54: - N / R / H Rest: - N / R
		C5	50-63	6-9	50-200	
	CYL	20	20-25	2-4	100-200	N / R / H
		25	25-32	2-5	125-250	
		32	32-40	3-7	125-250	
	EHME	16	20	2	35	N / R / H
		20	20-25	2-4	35	
		25	25-32	2-5	40	
	MSSC	12	25	2-4	38	N / R / H
		16	32	3-5	40	
	TDA	16	40-54	5-8	40	N / R / H
		22	50-70	6-9	50	N / R

CoroMill® 415 high feed cutter body tailor made offer (inch)

Tailor Made

SANDVIK
Coromant

- Available in CAPP family: M208
- Available with insert sizes: IC05, IC07
- Diameter range considering DCX: 0.5–2.5 inch
- Range of Tool diameter & functional length are available with increments of 0.005 inch.
- Only right hand and Even pitch option available with variable number of inserts (ZN).
- 3 Coolant options available depending upon the cutter diameter & adaptor size.
 - o No coolant (N)
 - o Regular coolant (R)
 - o High pressure coolant (H)



Insert size (iC)	Adaptor	Adaptor size	Tool diameter (DCX)	ZN	Functional length (LF)	Coolant option	
IC05	Coromant Capto	C3	1.25–1.5	5–8	1.5–3.0	up to Ø 1.92 - N / R / H Rest: - N / R	
		C4	1.5–2.0	6–9	1.75–6.4		
	CYL	0.5	0.5–0.625	2–3	2.5–6.0	N / R	
		0.625	0.625–0.75	2–4	3.0–8.0		
		0.75	0.75–1.0	2–6	4.0–9.0		
		1.0	1.0–1.25	4–7	5.0–10.0		
	EHAE	12	12	0.5–0.625	2–3	0.984	N / R / H
			20	0.75–1.0	2–6	1.26	
			25	1.0–1.25	4–7	1.378	
	EHME	16	0.625–0.75	2–4	1.181	N / R	
	MSSC	8	8	0.5	2	0.984	N / R / H
			8	0.625	2–3	0.984	
			10	0.75	2–4	1.181	
			12	1.0	4–6	1.378	

Coromant
Capto



CYL



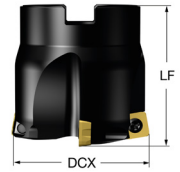
EHAE/EHME



MSSC



TDA



Insert size (iC)	Adaptor	Adaptor size	Tool diameter (DCX)	ZN	Functional length (LF)	Coolant option
IC07	Coromant Capto	C3	1.25–1.5	3–6	1.6–3.0	up to Ø 2.2: - N / R / H Rest: - N / R
		C4	1.5–2.0	4–8	1.8–6.4	
		C5	2.0–2.5	6–9	2.0–7.8	
	CYL	0.75	0.75–1.0	2–4	4.0–9.0	N / R / H
		1.0	1.0–1.25	2–5	5.0–10.0	
		1.25	1.25–1.5	3–6	5.0–10.0	
	EHAE	20	0.75–1.0	2–4	1.378	N / R / H
		25	1.0–1.25	2–5	1.575	
	EHME	16	0.75	2	1.378	N / R / H
	MSSC	12	1.0	2–4	1.496	N / R / H
		16	1.25	3–5	1.575	